

Multi-Platen Press

Multi-Platenpresses are very versatile.

The main function of the multi-platen press is to press books, brochures, placards, photoalbums, pictures and samples.

To faciliate increased efficiency, the adjustable upper press-bar offers the possibility to fine tune the machine to the desired pile height.

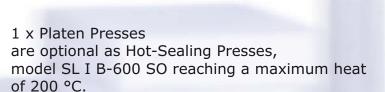
Each press station has individual start buttons to begin the pressing process.

Once the pre-adjusted pressure has been reached, the station switches off automatically whilst maintaining required pressure.

Opening of the press stations is either by manually pressing a button, or automatically by a pre-set time switch (optional).

The pressure levels and duration are infinitely variable to a preset value.

The robust steel construction coupled with a highly reliable hydraulic system, guarantees machine longevity with minimum of maintenance.



2 x Platen Presses can be equipped with a press-plate 580 x 440mm, offering the same functions as a 1 x Platen Press.

4 x Platen Presses

can be equipped with two press-plates $580 \times 440 \text{ mm}$ offering the same functions as a $2 \times \text{Platen Press}$.



SPLEK

Book Presses

SPECIFICATIONS

| | dimensions press plate mm | insertion height max. mm | stroke max. mm | pressure each plate kg | presstime | weight kg | dimensions I x w x h mm | |
|---|---|--------------------------------|----------------------|------------------------------|---|-------------------|---|--|
| 1 x Platen Presses SL I A-600 SL I B-600 SL I B-600 SO | 700 x 500 700 x 500 700 x 500 | 600 600 500 | 250 250 250 | 7.500 15.000 15.000 | 1,2sec-300h 1,2sec-300h 1,2sec-300h | 800 800 800 | 1100×700×1700 1100×700×1700 1000×550×1500 | |
| 2 x Platen Presses SL II A-100 SL II B-100 SL II C-100 | 2 St. 440 x 280 2 St. 440 x 280 2 St. 440 x 280 | 600 600 600 | 250 250 250 | 3.000 6.000 15.000 | 1,2sec-300h 1,2sec-300h 1,2sec-300h | 600 600 600 | 1100×700×1700 1100×700×1700 1100×700×1700 | |
| 4 x Platen Presses SL IV A-700 SL IV B-700 SL IV C-700 | 4 St. 440 x 280 4 St. 440 x 280 4 St. 440 x 280 | 600 600 600 | 250 250 250 | 3.000 6.000 15.000 | 1,2sec-300h 1,2sec-300h 1,2sec-300h | 750 750 750 | 1600x700x1700 1600x700x1700 1600x700x1700 | |

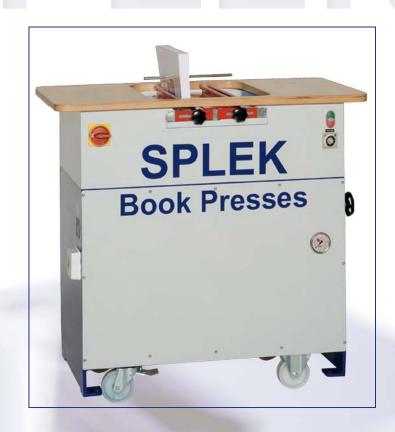
Book Back Nipping Press

The Book Back Nipping Press is designed to press the spine of books to remove the swell caused by folded sections.

This enables good presentation for the next process of applying the cover ensuring a good quality result.

The machine incorporates two press stations which can be used alternately in order to increase efficiency.

The pressing system commences by either setting the time switch or by the product being in contact with an electrical switch. Pressure is infinitely variable to a pre-set value indicated by a pressure gauge.



In order to control pages each press station is equipped with an individual spring-mounted pre-press bar ensuring the bookblock and the folded selections remain in position.



SPECIFICATIONS

| | press-bar size mm | insertion width max. mm | cylinder stroke mm | pressure max. kg | presstime | weight kg | dimensions I x w x h mm |
|--------------|-------------------------|-------------------------------|--------------------------|------------------------|-------------|--------------|-------------------------------|
| SLF II A-200 | 420 x 40 | 90 | 80 | 3.200 | 1,2sec-300h | 400 | 1100x500x1000 |
| SLF II B-200 | 420 x 40 | 90 | 80 | 6.000 | 1,2sec-300h | 400 | 1100x500x1000 |

Bundling Press

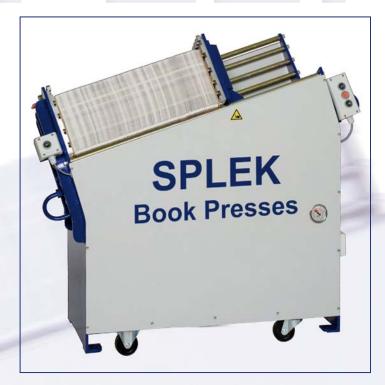
The hydraulic-driven Bundling Press SL 82 B-300 has been designed for the pressing and bundling of folded sheets, brochures, book blocks, cardboard etc.

The pressure of up to 2.500 kg maximum can be set to a predetermined value indicated by the pressure gauge.

The hydraulic pump automatically switches itself off upon reaching the pre-set pressure level and maintains constant pressure. The release of the pressure plate is manually operated a press switch. The press plate can be stopped in each desired position to optimize the press process to enable efficient operation.

The 2-button starting system offers very high safety and security levels.

The machine is manufactured to a very high standard offering a maintenance free, mobile, space-saving facility ready for operation.





SPECIFICATIONS

| | size of pressure plate mm | pile length mm | pressure max. kg | weight kg | motor size kw | dimensions I x w x h mm | |
|-------------|---------------------------------|-------------------|------------------------|--------------|------------------|-------------------------------|--|
| SL 82 B-300 | 340 x 260 | 820 | 2.500 | 300 | 1,5 | 1100x440x1200 | |

Sperr & Lechner

GmbH & Co. KG Hertlingweg 26 D-74613 Öhringen-Ohrnberg

Phone: (49) 7948 - 941 997 0 sales@sperr-lechner.de Fax.: (49) 7948 - 941 997 30 www.sperr-lechner.com Distributor: